



ELECTRONICS

SAMSUNG SECRET

Approval Spec

Customer : Changhong**DATE : 10. Mar. 2011****SAMSUNG TFT-LCD****MODEL : LTA460HM06**Any Modification of Specification is not allowed without SEC's Permission.**NOTE :****Customer's Approval**

SIGNATURE

DATE

APPROVAED BY

DATE

10. Mar. 2011

PREPARED BY

DATE

10. Mar. 2011

LCD Business**Samsung Electronics Co . , LTD.**

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	1 / 28
-------	------------	---------	-------------------	------	--------

SAMSUNG SECRET

Contents

Revision History	(3)
General Description	(4)
General Information	(4)
1. Absolute Maximum Ratings	(5)
2. Optical Characteristics	(6)
3. Electrical Characteristics	(9)
3.1 TFT LCD Module	
3.2 Back Light Unit	
3.3 Converter Input & Specification	
4. Input Terminal Pin Assignment	(12)
4.1 Input Signal & Power	
4.2 Converter Input Pin Configuration	
4.3 Converter Input Power Sequence	
4.4 LVDS Interface	
4.5 Input Signals, Basic Display Colors and Gray Scale of Each Color	
5. Interface Timing	(18)
5.1 Timing Parameters (DE only mode)	
5.2 LVDS Input data Characteristics	
5.3 Timing Diagrams of interface Signal (DE only mode)	
5.4 Power ON/OFF Sequence	
6. Outline Dimension	(21)
7. Reliability Test	(23)
8. Packing	(24)
9. Marking & Others	(25)
10. General Precaution	(26)
10.1 Handling	
10.2 Storage	
10.3 Operation	
10.4 Operation Condition Guide	
10.5 Others	

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	2 / 28
-------	------------	---------	-------------------	------	--------

SAMSUNG SECRET

Revision History

Date	Rev. No	Page	Summary
10. Mar. 2011	000	all	First issued

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	3 / 28
-------	------------	---------	-------------------	------	--------

General Description

SAMSUNG SECRET

Description

LTA460HM06 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT (Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit and a back light unit.

The resolution of a 46.0" is 1920 x 1080 and this model can display up to 16.7 Million colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide a excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV and High Definition TV.

Features

- RoHS compliance (Pb-free)
- High contrast ratio & aperture ratio with wide color gamut
- SPVA(Super Patterned Vertical Align) mode
- Wide viewing angle ($\pm 178^\circ$)
- High speed response
- FHD resolution (16:9)
- Low Power consumption
- Edge Type LED (Light Emitted Diode) BLU
- DE (Data Enable) mode
- 2ch LVDS (Low Voltage Differential Signaling) interface (2pixel/clock)

General Information

Items	Specification	Unit	Note
Module Size	1054.5 (H _{Typ}) x 610.8 (V _{Typ})	mm	$\pm 1.0\text{mm}$
	32.4 (Max.)		
Weight	11.8 (Max.)	Kg	
Pixel Pitch	0.530 (H) x 0.530 (W)	mm	
Active Display Area	1018.08 (H) x 572.67 (V)	mm	
Surface Treatment	Haze 2%, Anti-glare	-	
Display Colors	8bit – 16.7M	Colors	
Number of Pixels	1920 x 1080	Pixel	
Pixel Arrangement	RGB vertical stripe	-	
Display Mode	Normally Black	-	
Luminance of White	400 (Typ.)	cd/m ²	

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	4 / 28
-------	------------	---------	-------------------	------	--------

SAMSUNG SECRET

1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

Item	Symbol		Min.	Max.	Unit	Note
Power Supply Voltage	V_{DD}		GND-0.3	13.2	V	(1)
Storage temperature	T_{STG}		-20	60	°C	(2)
Glass surface temperature (Operation)	Center	T_{OPR}		0	50	°C
	T. Uniformity	ΔT		-	10	°C
Shock (non - operating)		S_{nop}	X, Y	-	40	G (3)
			Z	-	30	
Vibration (non - operating)	V_{nop}		-	1.5	G	(4)

Note (1) $T_a = 25 \pm 2$ °C

(2) Temperature and relative humidity range are shown in the figure below.

- a. 90 % RH Max. ($T_a \leq 39$ °C)
- b. Relative Humidity is 90% or less. ($T_a > 39$ °C)
- c. No condensation

(3) 11ms, sine wave, one time for $\pm X$, $\pm Y$, $\pm Z$ axis

(4) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

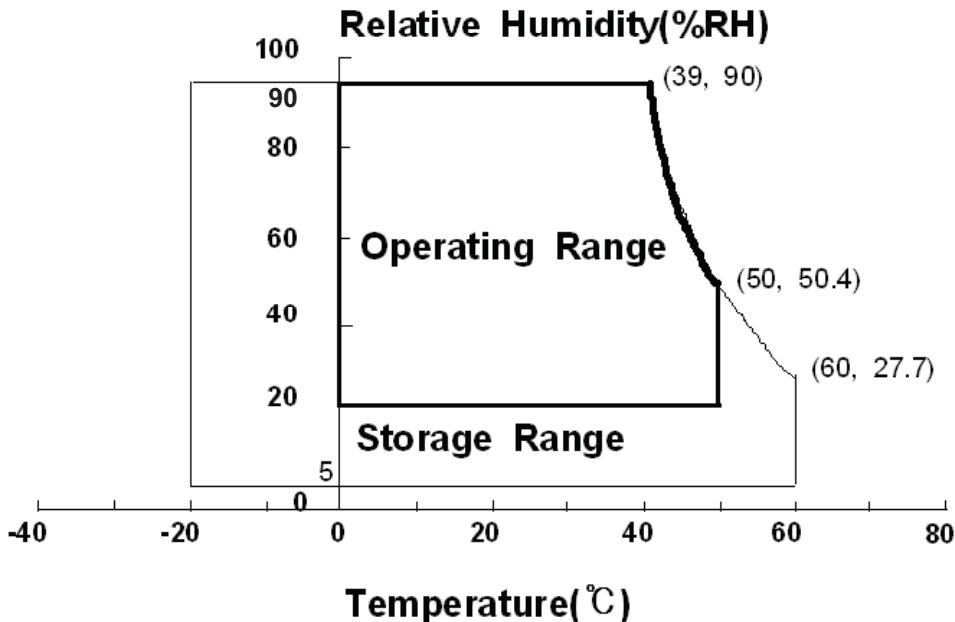
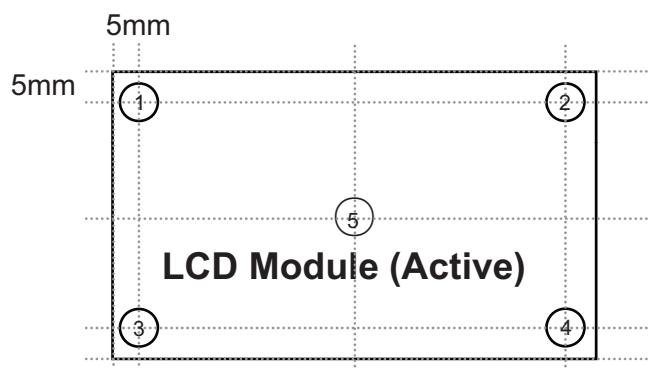


Fig. Temperature and Relative humidity range

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	5 / 28
-------	------------	---------	-------------------	------	--------

SAMSUNG SECRET

(5) Definition of test point


$$\Delta T \text{ should be less than } 10 \text{ }^{\circ}\text{C} (\Delta T = |T_{OPR} - T_{MAX}|)$$
 T_{OPR} : Temperature of the center of the glass surface (Test point 5)

T1~T4 : Temperature of each edge of the glass surface

 T_{MAX} : The highest temperature of the glass surface

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	6 / 28
-------	------------	---------	-------------------	------	--------

2. Optical Characteristics

SAMSUNG SECRET

The optical characteristics should be measured in a dark room or equivalent.

Measuring equipment : TOPCON RD-80S, TOPCON SR-3 ,ELDIM EZ-Contrast

($T_a = 25 \pm 2^\circ C$, $VDD=12.0V$, $f_v=60Hz$, $f_{DCLK}=148.5MHz$, LED Current = 140 mA)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note		
Contrast Ratio (Center of screen)	C/R		3,000	4,000	-		(1) SR-3		
Response Time G-to-G	T _g		-	8	-	msec	(3) RD-80S		
Luminance of White (Center of screen)	Y _L		350	430	-	cd/m ²	(4) SR-3		
Color Chromaticity (CIE 1931)	Red	Normal $\theta L, R = 0$ $\theta U, D = 0$ Viewing Angle	TYP. -0.03	0.653	TYP. +0.03		(5),(6) SR-3		
				0.330					
	Green			0.310					
				0.600					
	Blue			0.150					
				0.058					
	White			0.280					
				0.290					
Color Gamut	-		-	72	-	%	(5) SR-3		
Color Temperature	-		-	10,000	-	K			
Viewing Angle	Hor.	C/R ≥ 10	θ _L	75	89	-	(6) EZ-Contrast		
			θ _R	75	89	-			
	Ver.		θ _U	75	89	-			
			θ _D	75	89	-			
Brightness Uniformity (9 Points)	B _{uni}		-	-	25	%	(2) SR-3		

- Test Equipment Setup

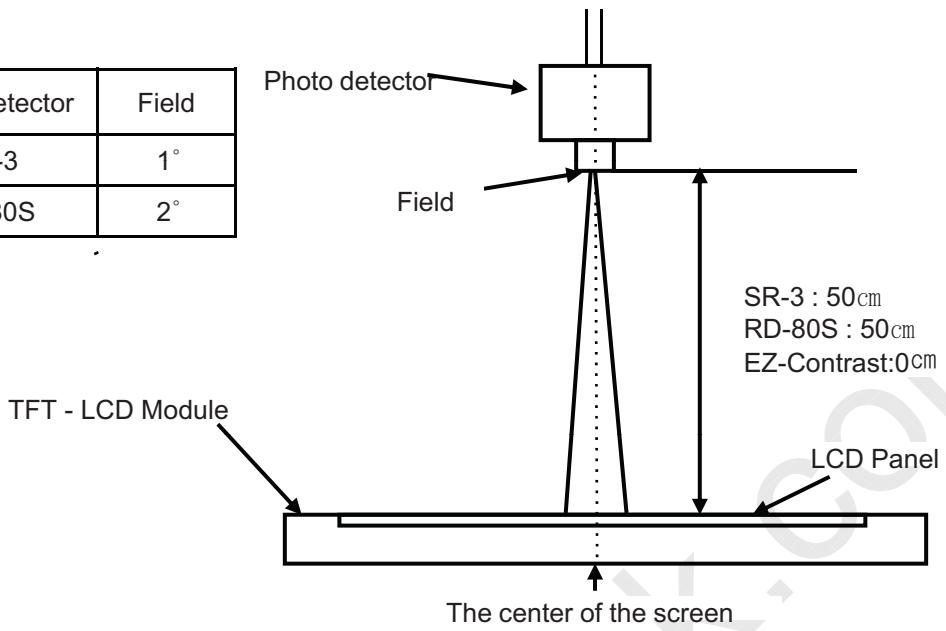
The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the back light at the given temperature for stabilization of the back light. This should be measured in the center of screen.

Environment condition : $T_a = 25 \pm 2^\circ C$

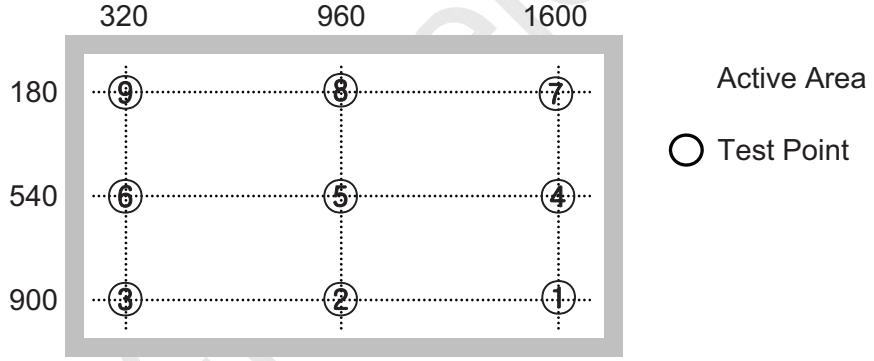
MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	7 / 28
-------	------------	---------	-------------------	------	--------

SAMSUNG SECRET

Photo detector	Field
SR-3	1°
RD-80S	2°



- Definition of test point



Note (1) Definition of Contrast Ratio (C/R)

: Ratio of gray max (Gmax) & gray min (Gmin) at the center point ⑤ of the panel

$$C/R = \frac{G_{\max}}{G_{\min}}$$

Gmax : Luminance with all pixels white

Gmin : Luminance with all pixels black

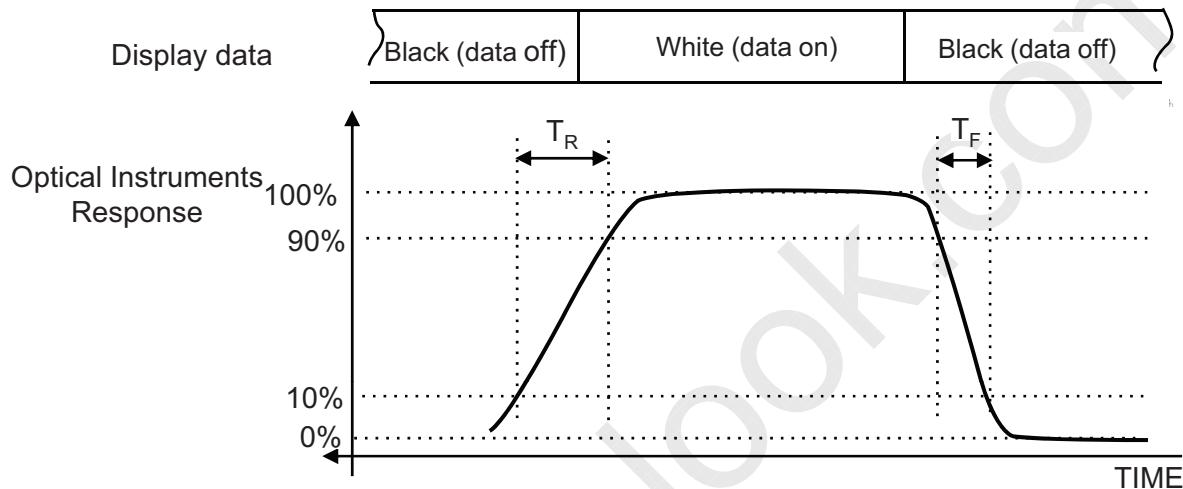
SAMSUNG SECRET

Note (2) Definition of 9 points brightness uniformity (Test pattern : Full White)

$$B_{uni} = 100 * \frac{(B_{max} - B_{min})}{B_{max}}$$

Bmax : Maximum brightness
Bmin : Minimum brightness

Note (3) Definition of Response time : Sum of Tr, Tf



※ G-to-G : Average response time between Gray to Gray (Scale)

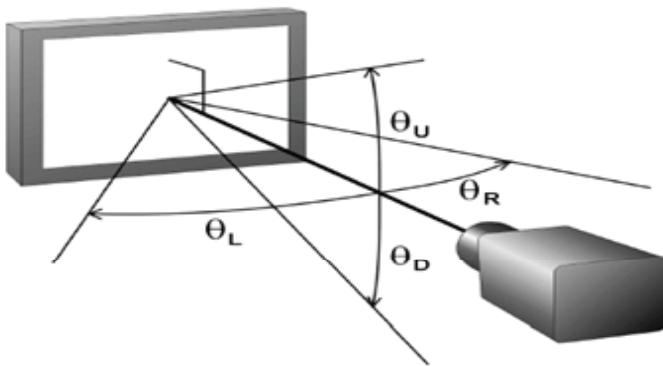
Note (4) Definition of Luminance of White : Luminance of white at center point ⑤

Note (5) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point ⑤

Note (6) Definition of Viewing Angle

: Viewing angle range ($C/R \geq 10$)



MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	9 / 28
-------	------------	---------	-------------------	------	--------

SAMSUNG SECRET

3. Electrical Characteristics

3.1 TFT LCD Module

The connector for display data & timing signal should be connected.

$T_a = 25^\circ\text{C} \pm 2^\circ\text{C}$

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply	V_{DD}	10.8	12.0	13.2	V	(1)
Current of Power Supply	I_{DD}	-	500	650	mA	(2),(3)
		-	500	650	mA	
		-	800	1000	mA	
Vsync Frequency	f_V	45	60	64	Hz	
Hsync Frequency	f_H	60	67.5	70	kHz	
Main Frequency	f_{Dclk}	130	148.5	160	MHz	
Rush Current	I_{RUSH}	-	-	5	A	(4)

Note (1) The ripple voltage should be controlled under 10% of V_{DD} .

(2) $f_V=60\text{Hz}$, $f_{Dclk}=148.5\text{MHz}$, $V_{DD} = 12.0\text{V}$, DC Current.

(3) Power dissipation check pattern (LCD Module only)

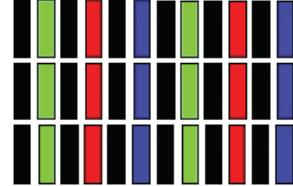
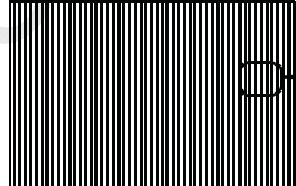
a) Black Pattern



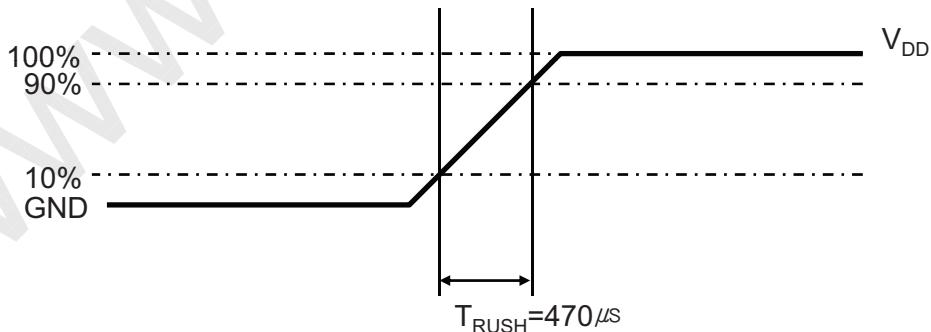
b) White Pattern



c) N - Pattern



(4) Measurement Conditions



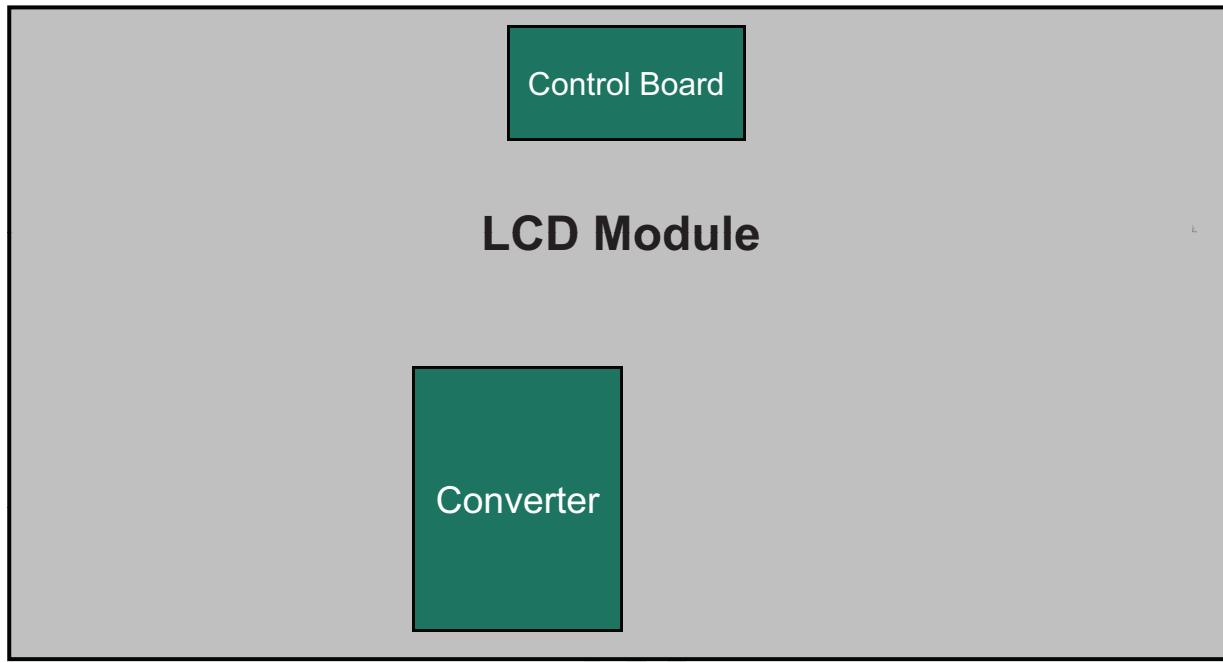
Rush Current I_{RUSH} can be measured when T_{RUSH} is $470\mu\text{s}$.

SAMSUNG SECRET

3.2 Back Light Unit

The back light unit contains Edge type White LEDs (Light Emitting Diode)

T_a=25 ± 2°C



Item	Symbol	Min.	Typ.	Max.	Unit	Note
Operating Life Time	Hr	30,000	-	-	Hour	(1)

Note (1) It is defined as the time to take until the brightness reduces to 50% of its original value.

[Operating condition : T_a = 25±2°C, For single lamp only.]

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	11 / 28
-------	------------	---------	-------------------	------	---------

SAMSUNG SECRET

3.3 Converter Input Condition & Specification

Items	Symbol	Conditions	Specifications			Unit	Note
			Min.	Typ.	Max.		
Input Voltage	V _{in}	-	22	24	26	V	T _a =25±2 °C
Input Current	I _{RUSH}	V _{in} =24.0V V _{dim} =3.3V	-	-	3.8	A	
Output Current	I _{o,MAX}	V _{in} = 24.0V V dim =3.3 V	133	140	147	mArms	
Backlight On/Off	ON	V _{in} =24.0 V	2.4	-	5.5	V	
	OFF	V _{in} =24.0 V	0	-	0.8		
Dimming Range	V _{DIM}	V _{in} :22~26V	0	-	3.3	V	
Dimming Duty Output	D max	V _{in} =24V Dim:3.3V	100	-	-	%	(2)
	D min	V _{in} =24V Dim:0V	-	0	-		
Dimming Frequency	F _{PWM}	V _{in} =24.0 V	-	170	-	Hz	
External Dimming Duty Range	EX_Dim	Min	1	-	100	%	(2)
External Dimming Frequency Range	F _{EX_PWM}	V _{in} =22.0~26.0 V	95	-	200	Hz	Dim Pin(#13) : Floating
External Dimming Signal Level	V _{PWM}	High (ON)	2.4	-	5.5	V	
		Low (Off)	-0.3	-	0.8		

Note) Power Consumption is measured when 400 [cd/m²] of luminance which is the typical luminance.

(1) All data is measured after 120min warm-up.

- Additional Appendix for Supply Current & Power consumption

Items	Symbol	Conditions	Min.	Typ.	Max.	Unit
Input Current	lin_ overshoot	V _{in} = 24V, Dim=3.3V (Within 1hr at BLU on)	-	3.2	3.3	A
	lin_ saturation	V _{in} = 24V, Dim=3.3V (After 1hr Aging)	-	3.1	3.2	A
Power Consumption (Back light)	P_ Inrush	V _{in} =24.0V, V _{dim} = 3.3V	-	-	79.2	Watt
	P_ overshoot	V _{in} = 24V, Dim=3.3V (Within 1hr at BLU on)	-	76.8	79.2	Watt
	P_ saturation	V _{in} = 24V, Dim=3.3V (After 1hr Aging)	-	74.4	76.8	Watt

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	12 / 28
-------	------------	---------	-------------------	------	---------

4. Input Terminal Pin Assignment

SAMSUNG SECRET

4.1. Input Signal & Power

Connector : FI-RE51S-HF (JAE)

Pin	Symbol	Description	Pin	Symbol	Description
1	12V	DC power supply	26	RE[0]P	Even LVDS Signal +
2	12V	DC power supply	27	RE[1]N	Even LVDS Signal -
3	12V	DC power supply	28	RE[1]P	Even LVDS Signal +
4	12V	DC power supply	29	RE[2]N	Even LVDS Signal -
5	12V	DC power supply	30	RE[2]P	Even LVDS Signal +
6	NC	NOTE1	31	GND	Ground
7	GND	Ground	32	ROCLK-	Even LVDS Clock -
8	GND	Ground	33	ROCLK+	Even LVDS Clock +
9	GND	Ground	34	GND	Ground
10	RO[0]N	Odd LVDS Signal -	35	RE[3]N	Even LVDS Signal -
11	RO[0]P	Odd LVDS Signal +	36	RE[3]P	Even LVDS Signal +
12	RO[1]N	Odd LVDS Signal -	37	NC	NOTE1
13	RO[1]P	Odd LVDS Signal +	38	NC	
14	RO[2]N	Odd LVDS Signal -	39	GND	Ground
15	RO[2]P	Odd LVDS Signal +	40	NC	NOTE1
16	GND	Ground	41	NC	
17	ROCLK-	Odd LVDS Clock -	42	NC	
18	ROCLK+	Odd LVDS Clock +	43	NC	
19	GND	Ground	44	NC	NOTE1
20	RO[3]N	Odd LVDS Signal -	45	LVDS_SEL	
21	RO[3]P	Odd LVDS Signal +	46	NC	
22	NC	NOTE1	47	NC	
23	NC		48	NC	NOTE1
24	GND	Ground	49	NC	
25	RE[0]N	Even LVDS Signal -	50	NC	
			51	NC	NOTE1

Note1) No Connection: These PINS are used only for SAMSUNG. (DO NOT CONNECT)

**Note2) LVDS OPTION : If this PIN is HIGH (3.3 V) → Normal LVDS format
LOW (GND) → JEIDA LVDS format**

**SEQUENCE : On = $V_{DD}(T1) \geq$ LVDS Option \geq Interface Signal(T2)
OFF = Interface Signal(T3) \geq LVDS Option $\geq V_{DD}$**

SAMSUNG SECRET

Note(3) Pin number starts from Left side

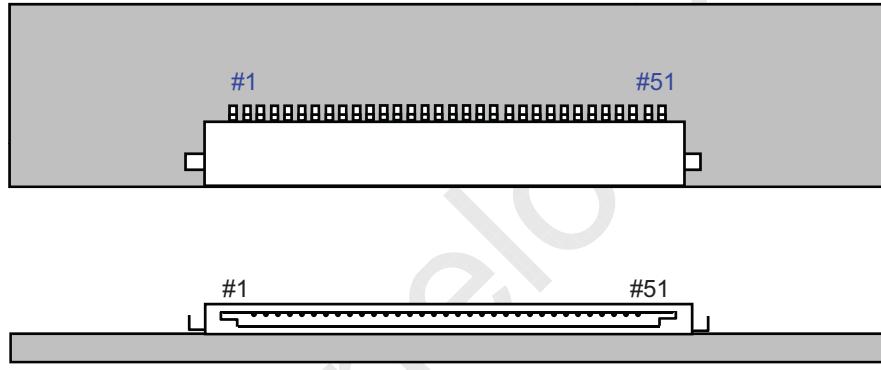
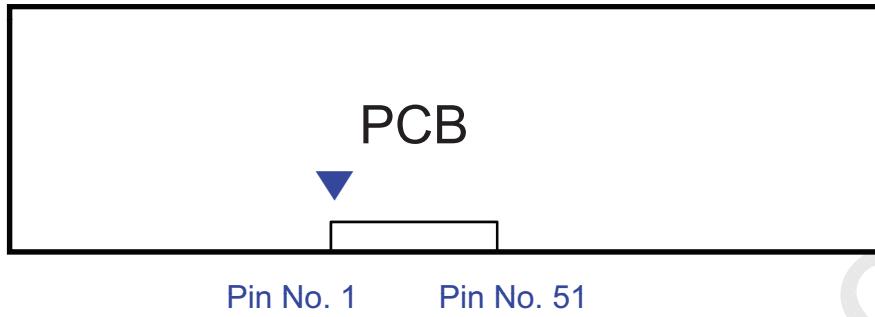


Fig. Connector diagram

- Power GND pins should be connected to the LCD's metal chassis.
- All power input pins should be connected together.
- All NC pin should be separated from other signal or power.

SAMSUNG SECRET

4.2. Inverter Input Pin Configuration

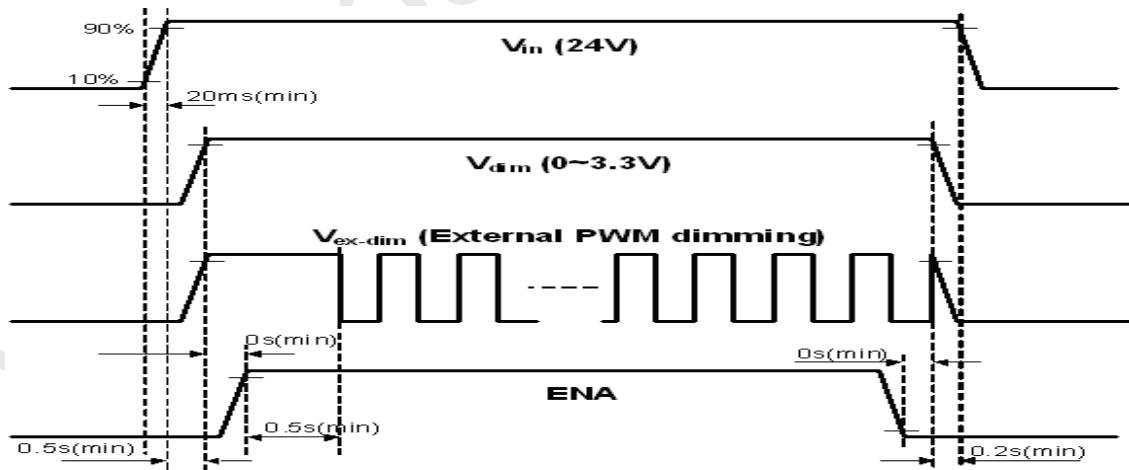
Connector : Yeon-ho, 20022WR-14B1

Pin No.	Pin Configuration(FUNCTION)
	Master
1	24 V
2	24 V
3	24 V
4	24 V
5	24 V
6	GND
7	GND
8	GND
9	GND
10	GND
11	Error Out
12	Backlight On /Off [ON:2.4 – 5.5 V, OFF: 0 - 0.8 V]
13	Dimming Control [0V:Min, 3.3V:Max] *Note(1)
14	External PWM [1~100%] *Note(1)

Note(1) If use Dimming Control, Pin 14 Must be N.C

If use External PWM, Pin 13 Must be N.C

4.3. Inverter Input Power Sequence



Note) SEQUENCE : ON = Vin(24V) > Dimming Control ≥ Backlight On/Off
OFF = Backlight On/Off ≥ Dimming Control > Vin(24V)

SAMSUNG SECRET

4.4 LVDS Interface

- LVDS Receiver : T-con (merged)
- Data Format (JEIDA&VESA)

	LVDS pin	JEIDA -DATA	VESA-DATA
TxOUT/RxIN0	TxIN/RxOUT0	R2	R0
	TxIN/RxOUT1	R3	R1
	TxIN/RxOUT2	R4	R2
	TxIN/RxOUT3	R5	R3
	TxIN/RxOUT4	R6	R4
	TxIN/RxOUT6	R7	R5
	TxIN/RxOUT7	G2	G0
TxOUT/RxIN1	TxIN/RxOUT8	G3	G1
	TxIN/RxOUT9	G4	G2
	TxIN/RxOUT12	G5	G3
	TxIN/RxOUT13	G6	G4
	TxIN/RxOUT14	G7	G5
	TxIN/RxOUT15	B2	B0
	TxIN/RxOUT18	B3	B1
TxOUT/RxIN2	TxIN/RxOUT19	B4	B2
	TxIN/RxOUT20	B5	B3
	TxIN/RxOUT21	B6	B4
	TxIN/RxOUT22	B7	B5
	TxIN/RxOUT24	HSYNC	HSYNC
	TxIN/RxOUT25	VSYNC	VSYNC
	TxIN/RxOUT26	DEN	DEN
TxOUT/RxIN3	TxIN/RxOUT27	R0	R6
	TxIN/RxOUT5	R1	R7
	TxIN/RxOUT10	G0	G6
	TxIN/RxOUT11	G1	G7
	TxIN/RxOUT16	B0	B6
	TxIN/RxOUT17	B1	B7
	TxIN/RxOUT23	RESERVED	RESERVED

SAMSUNG SECRET

4.5 Input Signals, Basic Display Colors and Gray Scale of Each Color

COLOR	DISPLAY (8bit)	DATA SIGNAL																						GRAY SCALE LEVEL		
		RED								GREEN							BLUE									
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7	
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	DARK ↑ ↓ LIGHT	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~ R252	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
		1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253	
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254	
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255	
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	DARK ↑ ↓ LIGHT	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~ G252	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
		0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	G253	
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	G254	
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	G255	
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
	DARK ↑ ↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~ B252	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	B253
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	B254
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B255

Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	17 / 28
-------	------------	---------	-------------------	------	---------

SAMSUNG SECRET

5. Interface Timing

5.1 Timing Parameters (DE only mode)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	Unit	NOTE
Clock	Frequency	$1/T_C$	130	148.5	155	MHz	-
Hsync		F_H	60	67.5	70	KHz	-
Vsync		F_V	48	60	62.5	Hz	-
Vertical Display Term	Active Display Period	T_{VD}	-	1080	-	Lines	-
	Vertical Total	T_V	1092	1125	1380	Lines	-
Horizontal Display Term	Active Display Period	T_{HD}	-	1920	-	Clocks	-
	Horizontal Total	T_H	2092	2200	2348	clocks	-

Note) This product is DE only mode. The input of Hsync & Vsync signal does not have an effect on normal operation.

- (1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system
- (2) Internal $V_{DD} = 3.3V$
- (3) Spread spectrum
 - Modulation rate (max) : $\pm 1.5\%$
 - Modulation Frequency : under 150 KHz

5.2 LVDS Input Data Characteristics

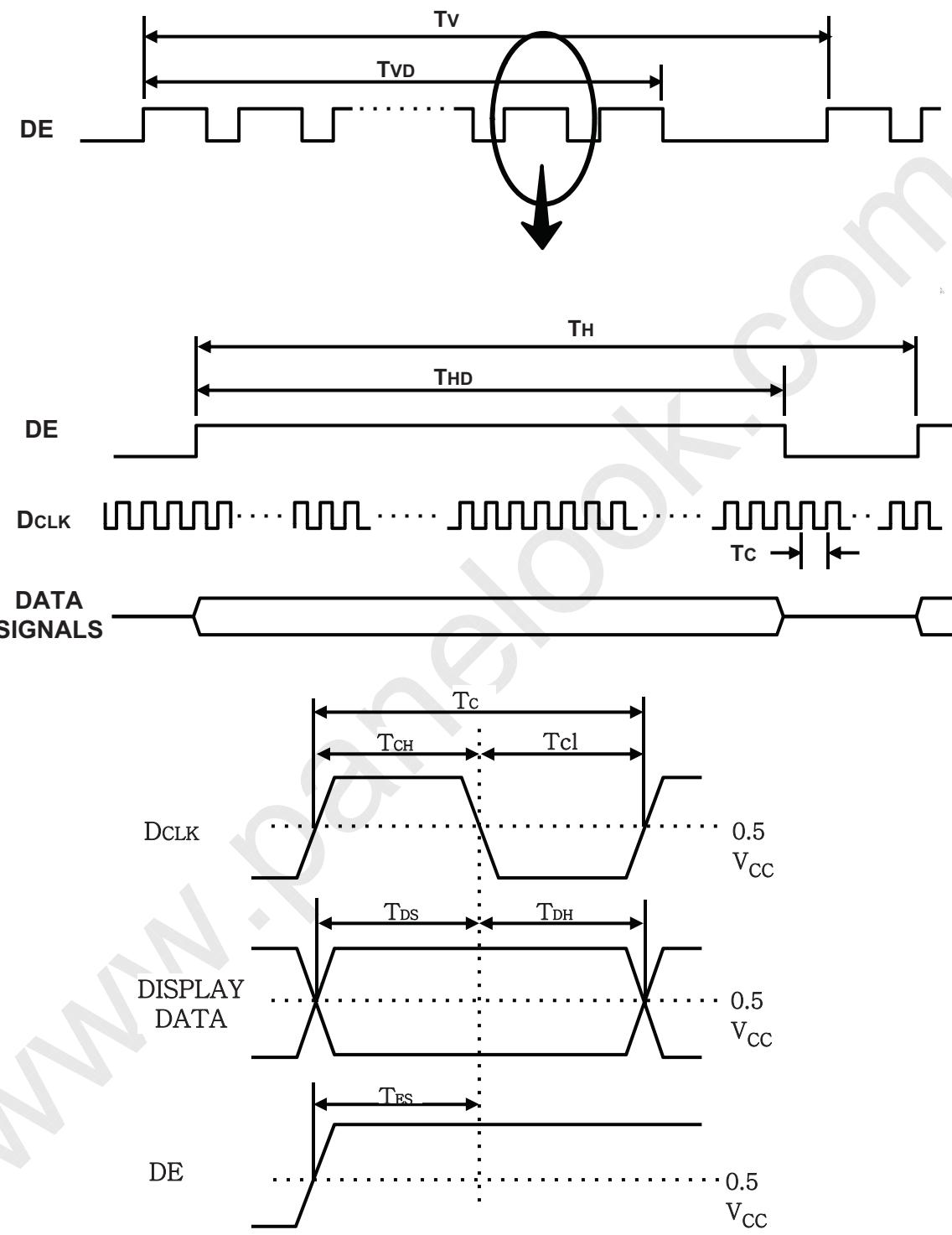
ITEM		SYMBOL	Min.	Typ.	Max.	UNIT	NOTE	
Input Data Position	$F_{IN}=85MHz$	t_{RSRM}	-	-	400	ps		
		t_{RSRM}	-	-	400	ps		
Input common mode voltage		V_{CM}	0.2	1.2	2.0	V	-	
Differential Input Voltage		$ V_{ID} $	100	-	600	mV	-	

Note) When the skew is measured the Spread Spectrum should be 0%

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	18 / 28
-------	------------	---------	-------------------	------	---------

SAMSUNG SECRET

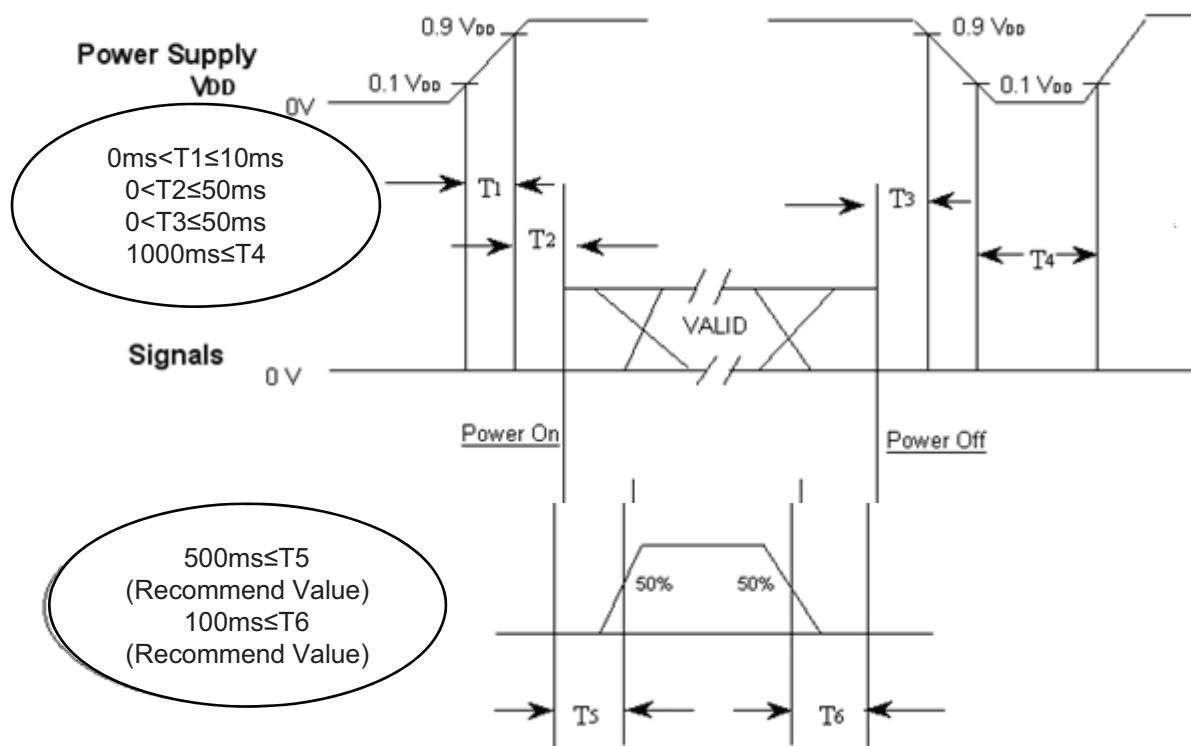
5.3 Timing diagrams of interface signal (DE only mode)



SAMSUNG SECRET

5.4 Power ON/OFF Sequence

To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.



T1 : V_{DD} rising time from 10% to 90%

T2 : The time from V_{DD} to valid data at power ON.

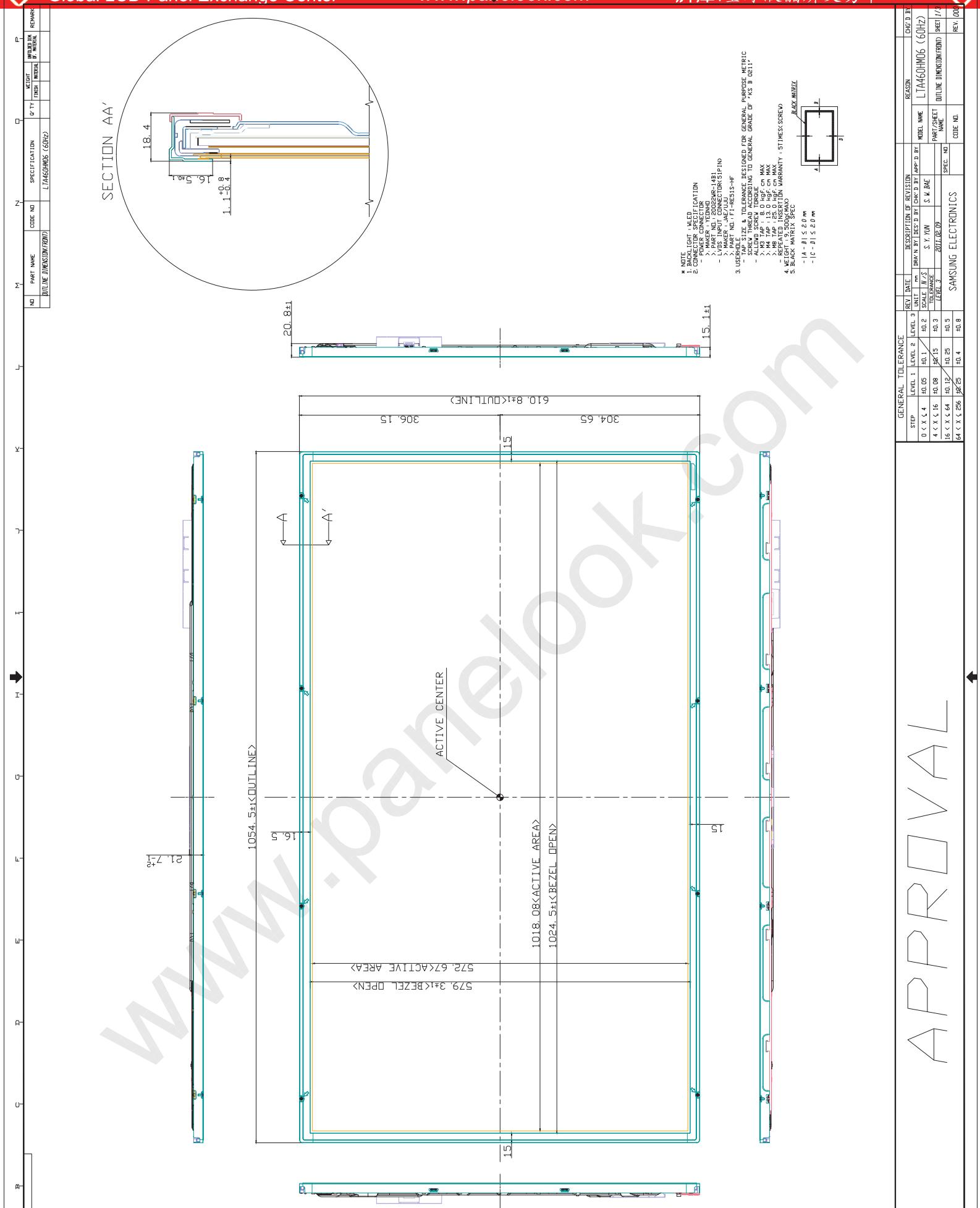
T3 : The time from valid data off to V_{DD} off at power Off.

T4 : V_{DD} off time for Windows restart

T5 : The time from valid data to B/L enable at power ON.

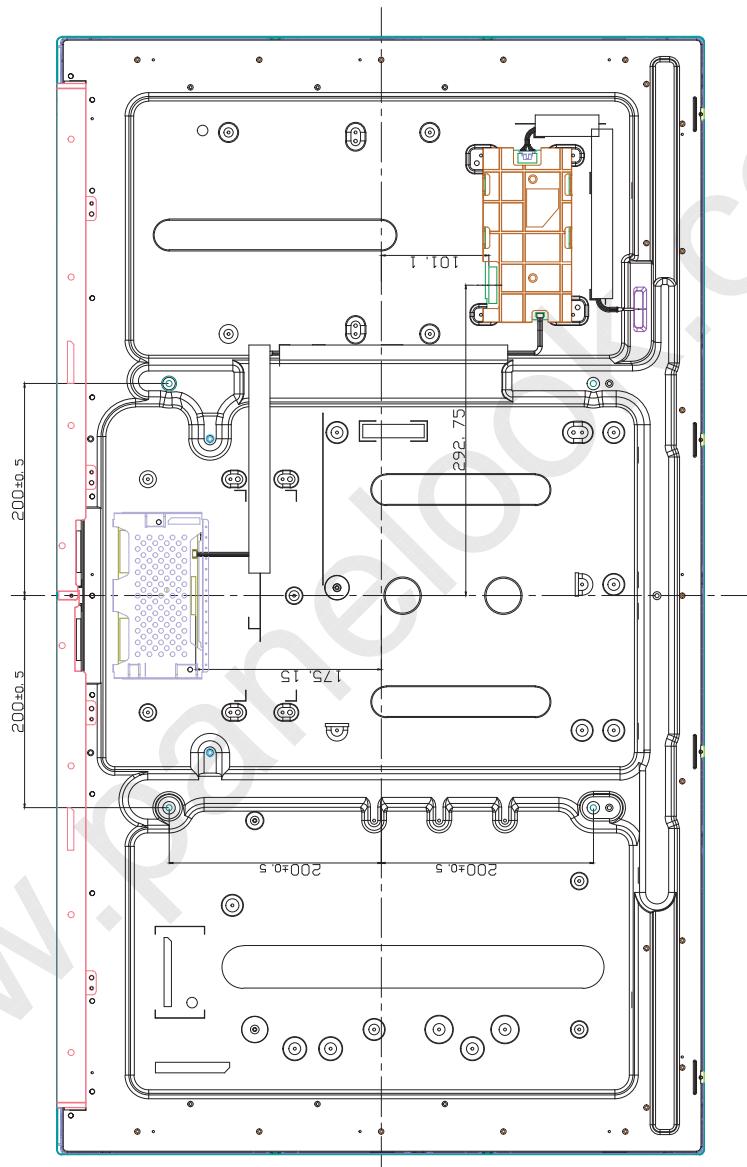
T6 : The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same as the definition of V_{DD} .
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of V_{DD} = off level, please keep the level of input signals low or keep a high impedance.
- T4 should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.



APPRAVALL

ITEM NO.	PART NAME	CODE NO.	SPECIFICATION	Q'TY	WEIGHT	UPPER BIN	REMARK	DRAWN BY
			LTA460H06 (60Hz)					



GENERAL TOLERANCE		DESCRIPTION OF REVISION			REASON		CHG D BY	
STEP	LEVEL 1	LEVEL 2	LEVEL 3	REV DATE	DRAWN BY	CHG BY	PART/SHEET	REVISION
0 < x < 4	10.05	10.1	10.2	mm	mm	mm	MODEL NAME	LTA460H06 (60Hz)
4 < x < 16	10.08	10.15	10.3	mm	mm	mm	REV. NO.	S. Y. YUN
16 < x < 64	10.12	10.25	10.5	mm	mm	mm	CODE NO.	2011/02/09
64 < x < 256	10.25	10.4	10.8	mm	mm	mm	REV. NO.	Sheet 1/2

APPROVAL

SAMSUNG SECRET

7. Reliability

Item	Test condition	Quantity
TSS	0°C ~ 50°C, 10cycle determination	4EA
HTOL	50°C, 500hr determination	8EA
LTOL	0°C, 500hr determination	4EA
HTS	70°C, 500hr determination	4EA
LTS	-30°C, 500hr determination	4EA
THB	40°C / 95%RH, 500hr determination	4EA
T/C	-20°C ~ 60°C, 100cycle determination	4EA
ESD (non-operation)	C D M : ± 10 kV, 150pF/330 Ω, 9Point, 3times/Point	3EA
ESD(operation)	contact : ± 8 kV, 150pF/330Ω, 100Point, 1 time/Point non-contact : ± 15 kV, 200pF/100Ω, 100Point, 1 time/Point	6EA
POWER ON/OFF	30sec (on) / 30sec(off) : 12,000 times	4EA
Vibration	10 ~ 300Hz/1.5G/10minSR, XYZ, 30min/axis	3EA
Shock	Half Sine, 50G, 11msec, ± XYZ 1time/axis	3EA
PALLET Vibration	1.05Grms, Random, z-axis, 30min	1PALLET
PALLET Drop	20cm, 1Angle, 3Edge, 6Face	1PALLET

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these should be no change which may affect practical display functions.

* HTOL/ LTOL : High/Low Temperature Operating Life

** THB : Temperature Humidity Bias

*** HTS/LTS : High/Low Temperature Storage

SAMSUNG SECRET

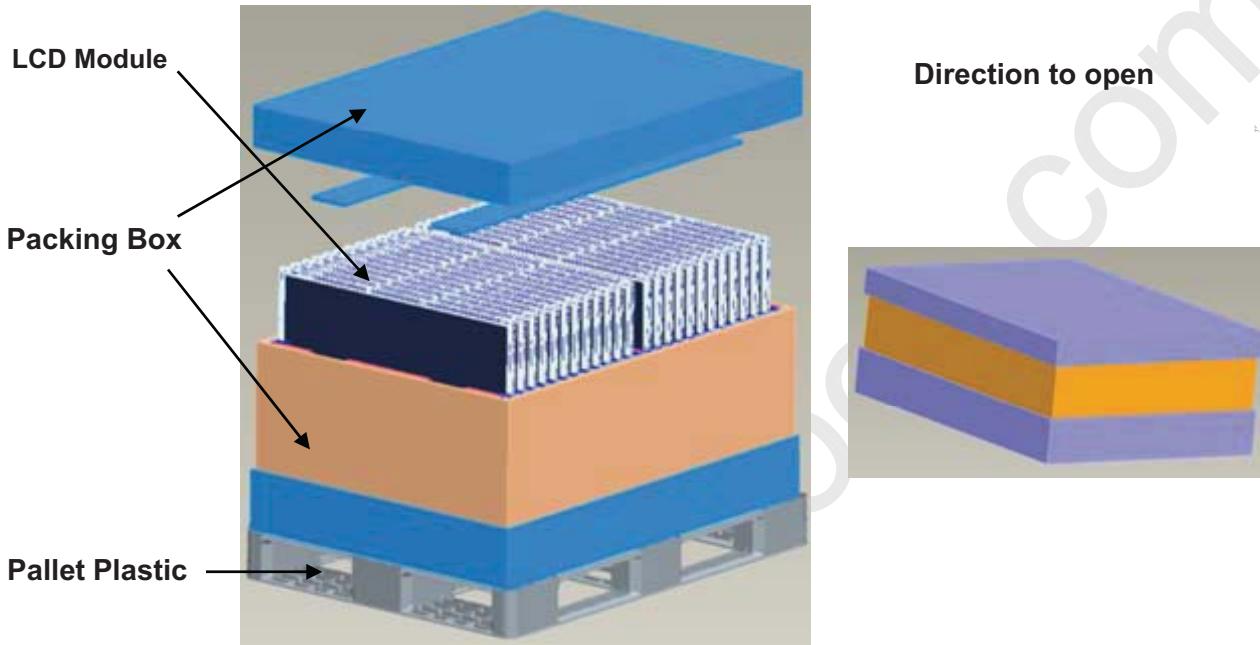
8. PACKING

8.1 CARTON (Internal Package)

(1) Packing Form

Corrugated fiberboard box and corrugated cardboard as shock absorber

(2) Packing Method



8.2 Packing Specification

Item	Specification	Remark
LCD Packing	22ea / (Paking Pallet Box)	<ol style="list-style-type: none"> 10.5 kg / LCD (1kg) 12kg / Cushion- pallet (2ea) 8kg / Packing pallet box (1ea) Cushion pallet Material : paper Packing pallet box material : DW4
Pallet	1Box / Pallet	1. Pallet weight = 8.8 kg
Packing Direction	Vertical	
Total Pallet Size	H x V x height	1270mm(H) x 1150mm(V) x 844mm(height)
Total Pallet Weight	259.8 kg	Pallet(8.8kg) + Module (168 kg) + Cushion (up + bottom =12kg) + Pallet-BOX(8kg)

SAMSUNG SECRET

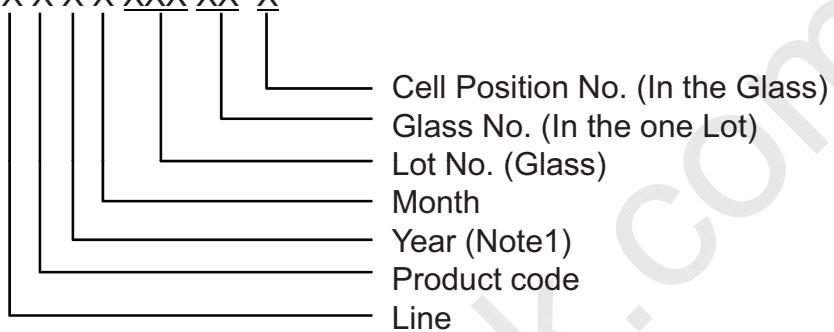
9. MARKING & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

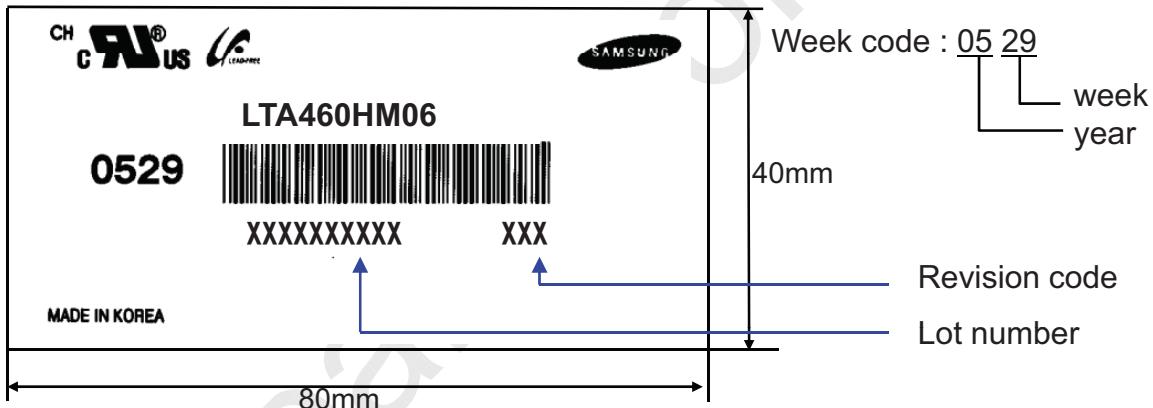
(1) Part number : LTA460HM06

(2) Revision: Three letters

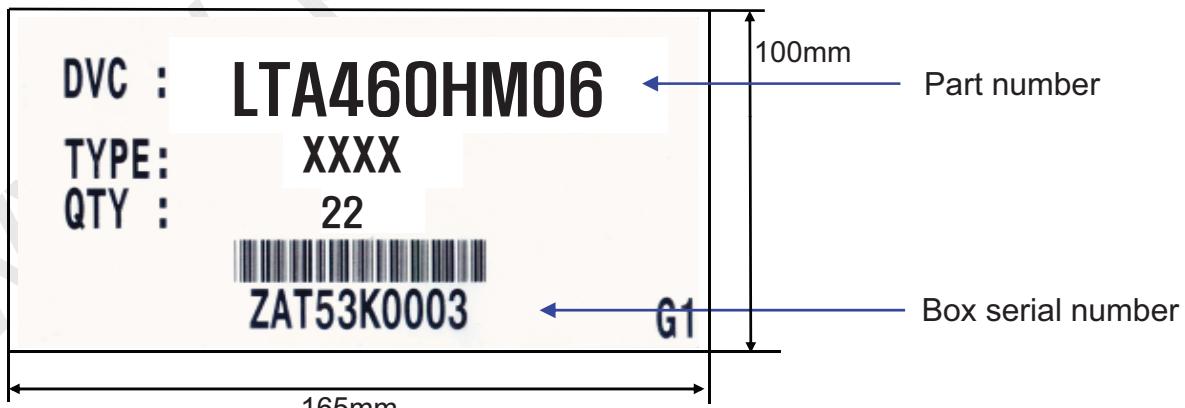
(3) Lot number : X X X X XXX XX X



(4) Nameplate Indication



(5) Packing box attach



(6) Others

1. After service part

Lamps cannot be replaced because of the narrow bezel structure.

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	25 / 28
-------	------------	---------	-------------------	------	---------

SAMSUNG SECRET

10. General Precautions

10.1 Handling

- (a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.
- (b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and / or any force to the Module. In addition to damage, this may cause improper operation or damage to the Module and CCFL back light.
- (d) Note that polarizers are very fragile and could be damage easily. Do not press or scratch the surface harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.
- (g) Desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.
- (i) Protect the module from Electrostatic discharge. Otherwise the ASIC IC or Semiconductor would be damaged.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the Module.
- (l) Do not disassemble shield case of inverter & LVDS board.
- (m) Do not connect N.C pins. (Samsung internal use only)
- (n) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized. Must put on antistatic glove while handle a module
- (o) Pins of I/F connector should not be touched directly with bare hands.

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	26 / 28
-------	------------	---------	-------------------	------	---------

SAMSUNG SECRET

10.2 Storage

- (a) Do not leave the module in high temperature, and high humidity for a long time.
It is highly recommended to store the module with temperature from 5 to 40°C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.
- (d) Storage condition of Packing

ITEM	UNIT	Min.	Max.
Storage Temperature	(°C)	5	40
Storage Humidity	(%rH)	35	75
Storage Life	12 months		
Storage Condition	<ul style="list-style-type: none"> -Prohibit direct sunlight -Ventilation in storehouse and control changing temperature is within limits of environment -Put it on pallet and store them with removing from wall. -Don't wet Out-BOX and avoid rain. -Without condensation. -Etc. Avoid harmful Condition 		
Long-term Storage Process	<ul style="list-style-type: none"> -More than 3 months Storage or Low temp. Delivery/under 5°C storage →On the 20°C, 50%rH Condition, more than 10hr release. 		

10.3 Operation

- (a) Do not connect or disconnect the Module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back light and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	27 / 28

SAMSUNG SECRET

10.4 Operation Condition Guide

(a) The LCD product should be operated under normal conditions.

Normal condition is defined as below;

- Temperature : $20 \pm 15^\circ\text{C}$
- Humidity : $55 \pm 20\%$
- Display pattern : continually changing pattern (Not stationary)

(b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc.., It is strongly recommended to contact SEC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

10.5 Others

(a) Ultra-violet ray filter is necessary for outdoor operation.

(b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.

(c) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)

Otherwise the Module may be damaged.

(d) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.

To avoid image sticking, it is recommended to use a screen saver.

(e) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

(f) Please contact SEC in advance when you display the same pattern for a long time.

MODEL	LTA460HM06	Doc. No	06-000-G-20110310	Page	28 / 28
-------	------------	---------	-------------------	------	---------